

**ADVANTA (THAILAND) CO., LTD.**

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**PRODUCT SPECIFICATION**

Date: 17 October 2016

**PRODUCT DESCRIPTION** : CANNED PINEAPPLE SLICES IN LIGHT SYRUP  
**SHELF LIFE AND STORAGE** : 3 years from Production Date at Dry - Ambient Temperature  
**INGREDIENTS** : Pineapple 58%, Sugar 16%, Citric Acid 0.40%, Water 25.6%  
**BRAND NAME** : PROFI  
**FOR CUSTOMER** : SANITEX

**PACKAGING**

CAN SIZE	: 108 oz (603 x 700)
CAN TYPE	Body: Plain Tinplate End: Lacquer Coating
PACKING	: 6/108 oz per carton

**PHYSICAL CHARACTERISTIC**

Pineapple Style	: Slice								
Dimension	<table border="1"><thead><tr><th>Fruit Size</th><th>Thickness (mm.)</th><th>Slice Dia. (mm.)</th><th>Core Dia. (mm.)</th></tr></thead><tbody><tr><td>70 - 73</td><td>9 - 10</td><td>65 - 70</td><td>25 - 30</td></tr></tbody></table>	Fruit Size	Thickness (mm.)	Slice Dia. (mm.)	Core Dia. (mm.)	70 - 73	9 - 10	65 - 70	25 - 30
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70 - 73	9 - 10	65 - 70	25 - 30						
Count per Can	: 60-70 Rings/Can								
Net Weight	: min 3,035 g.								
Drained Weight	: min Average 1790 g.								
Vacuum	: min 5 in.Hg.								
Headspace	: max 10 mm.								

**CHEMICAL CHARACTERISTIC**

Total Soluble Solid	: 14 - 17 B
pH	: max 4.2
Acidity	: 0.40 - 0.60
TIN	: max 250 ppm.
Arsenic	: Less than 10 ppm.
Copper	: Less than 0.30 ppm.
Mercury	: ND
Lead	: ND

**MICROBIOLOGICAL CHARACTERISTIC**

Aciduric Spoilage Bacteria (in 1 g.)	: ND
Coliforms Bacteria (in 1 g.)	: ND
Mesophilic Flat Sour Bacteria (in 2 g.)	: ND
Thermophilic Flat Sour Bacteria (in 2 g.)	: ND
Total Plate Count (CFU/g)	: Less than 10
Yeast and Mold (CFU/g)	: Less than 10

**OTHER APPEARANCE**

Color	: Bright yellow
Flavor and Odor	: Fresh natural tasting of ripened, matured pineapple without any objectionable off flavor or odor that are not associated with good quality
Texture	: Reasonably firm texture and uniform in size and shape

**CONTAMINANTS**

Nitrate	: min 25 ppm.
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Approved by \_\_\_\_\_

( Quality Assurance Supervisor )